

Table QW-432
F-Numbers
Grouping of Electrodes and Welding Rods for Qualification (Cont'd)

F-No.	ASME Specification	AWS Classification	UNS No.
Nickel and Nickel Alloys (Cont'd)			
43 →	SFA-5.14 →	ERNiCr-7	N06073
43 →	SFA-5.14 →	ERNiCrCo-1 →	N07740 →
43 →	SFA-5.14 →	ERNiCrCoMo-1	N06617
43 →	SFA-5.14 →	ERNiCrFe-5	N07208 →
43	SFA-5.14	ERNiCrFe-6	N06062
			N07092
43	SFA-5.14	ERNiCrFe-7	N06052
43	SFA-5.14	ERNiCrFe-7A	N06054
43	SFA-5.14	ERNiCrFe-8	N07069
43	SFA-5.14	ERNiCrFe-11	N06601
43	SFA-5.14	ERNiCrFe-12	N06025
43	SFA-5.14	ERNiCrFe-13	N06055
43	SFA-5.14	ERNiCrFe-14	N06043
43 →	SFA-5.14 →	ERNiCrFe-15 →	N06056 →
43	SFA-5.14	ERNiCrFeAl-1	N06693
43	SFA-5.14	ERNiCrMo-2	N06002
43	SFA-5.14	ERNiCrMo-3	N06625
43	SFA-5.14	ERNiCrMo-4	N10276
43	SFA-5.14	ERNiCrMo-7	N06455
43	SFA-5.14	ERNiCrMo-10	N06022
43	SFA-5.14	ERNiCrMo-13	N06059
43	SFA-5.14	ERNiCrMo-14	N06686
43	SFA-5.14	ERNiCrMo-16	N06057
43	SFA-5.14	ERNiCrMo-17	N06200
43	SFA-5.14	ERNiCrMo-18	N06650
43	SFA-5.14	ERNiCrMo-19	N06058
43	SFA-5.14	ERNiCrMo-20	N06660
43	SFA-5.14	ERNiCrMo-21	N06205
43	SFA-5.14	ERNiCrMo-22	N06035
43	SFA-5.14	ERNiCrWMo-1	N06231
43 →	SFA-5.14 →	ERNiCrMoWNb-1 →	N06680 →
43	SFA-5.30	IN52	N06052
43	SFA-5.30	IN62	N06062
43	SFA-5.30	IN6A	N07092
43	SFA-5.30	IN82	N06082
43	SFA-5.34	All classifications	—
44	SFA-5.11	ENiMo-1	W80001
44	SFA-5.11	ENiMo-3	W80004
44	SFA-5.11	ENiMo-7	W80665
44	SFA-5.11	ENiMo-8	W80008
44	SFA-5.11	ENiMo-9	W80009
44	SFA-5.11	ENiMo-10	W80675
44	SFA-5.11	ENiMo-11	W80629
44	SFA-5.14	ERNiMo-1	N10001
44	SFA-5.14	ERNiMo-2	N10003
44	SFA-5.14	ERNiMo-3	N10004
44	SFA-5.14	ERNiMo-7	N10665
44	SFA-5.14	ERNiMo-8	N10008
44	SFA-5.14	ERNiMo-9	N10009
44	SFA-5.14	ERNiMo-10	N10675
44	SFA-5.14	ERNiMo-11	N10629
44	SFA-5.14	ERNiMo-12	N10242
44 →	SFA-5.14 →	ERNiMoCr-1 →	N10362 →
45	SFA-5.11	ENiCrMo-1	W86007
45	SFA-5.11	ENiCrMo-9	W86985
45	SFA-5.11	ENiCrMo-11	W86030

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F-No.	ASME Specification	AWS Classification	UNS No.
Nickel and Nickel Alloys (Cont'd)			
45	SFA-5.14	ERNiCrMo-1	N06007
45	SFA-5.14	ERNiCrMo-8	N06975
45	SFA-5.14	ERNiCrMo-9	N06985
45	SFA-5.14	ERNiCrMo-11	N06030
45	SFA-5.14	ERNiFeCr-1	N08065
45 →	SFA-5.14 →	ERNiFeCr-3 →	N09946 →
46	SFA-5.11	ENiCrFeSi-1	W86045
46	SFA-5.14	ERNiCrFeSi-1	N06045
46	SFA-5.14	ERNiCoCrSi-1	N12160
Titanium and Titanium Alloys			
51	SFA-5.16	ERTi-1	R50100
51	SFA-5.16	ERTi-11	R52251
51	SFA-5.16	ERTi-13	R53423
51	SFA-5.16	ERTi-17	R52253
51	SFA-5.16	ERTi-27	R52255
51	SFA-5.16	ERTi-2	R50120
51	SFA-5.16	ERTi-7	R52401
51	SFA-5.16	ERTi-14	R53424
51	SFA-5.16	ERTi-16	R52403
51	SFA-5.16	ERTi-26	R52405
51	SFA-5.16	ERTi-30	R53531
51	SFA-5.16	ERTi-33	R53443
51	SFA-5.16	ERTi-3	R50125
51	SFA-5.16	ERTi-15A	R53416
51	SFA-5.16	ERTi-31	R53533
51	SFA-5.16	ERTi-34	R53444
52	SFA-5.16	ERTi-4	R50130
53	SFA-5.16	ERTi-9	R56320
53	SFA-5.16	ERTi-9ELI	R56321
53	SFA-5.16	ERTi-18	R56326
53	SFA-5.16	ERTi-28	R56324
54	SFA-5.16	ERTi-12	R53400
55	SFA-5.16	ERTi-5	R56400
55	SFA-5.16	ERTi-23	R56408
55	SFA-5.16	ERTi-29	R56414
55	SFA-5.16	ERTi-24	R56415
55	SFA-5.16	ERTi-25	R56413
55	SFA-5.16	ERTi-38	R54251
56	SFA-5.16	ERTi-32	R55112
Zirconium and Zirconium Alloys			
61	SFA-5.24	ERZr2	R60702
61	SFA-5.24	ERZr3	R60704
61	SFA-5.24	ERZr4	R60705
Hard-Facing Weld Metal Overlay			
71	SFA-5.13	ECoCr-A	W73006
71	SFA-5.13	ECoCr-B	W73012
71	SFA-5.13	ECoCr-C	W73001
71	SFA-5.13	ECoCr-E	W73021