B1 STANDARDS STATUS/ Tracking Report

Updated September 2021

| **DESIGNATION & TITLE** | **STATUS** | **RESPONSIBILITY** |
| --- | --- | --- |
| ASME B1.1-2019Unified Inch Screw Threads (UN, UNR, and UNJ Thread Form) | 03/27/2003 – ANSI Approved New Edition09/2004 – Published 06/11/2008 – ANSI Approved Reaffirmation5/24/2018 – ANSI Approved Reaffirmation08/26/2019 – ANSI Approved New EditionContinuous Maintenance – Next Edition Expected 08/2024 | SC 1: Alan L. Barrows, ChairKarl Bly, Vice Chair |
| ASME B1.2-1983 (R2017)Gages and Gaging for Unified Inch Screw Threads | 3/22/2007 – ANSI Approved Reaffirmation4/25/2017 – ANSI Approved Reaffirmation01/2019 – Revision work continuesPINS # 640 sent 07/2017 | SC 2: Michael Rose, ChairKarl Bly, Vice Chair |
| ASME B1.3-2007 (R2017) Screw Thread Gaging Systems for Acceptability – Inch and Metric Screw Threads (UN, UNR, UNJ, M, and MJ) | Previous Editions: 1992 (Errata, July 1994)03/05/2012 – ANSI Approved Reaffirmation03/28/2017 – ANSI Approved Reaffirmation | SC 3: Robert Dodge |
| ASME B1.5-1997 (R2014)ACME Screw Threads | 06/02/2014 – ANSI Approved ReaffirmationPINS # 605 issued 10/13/2016 | SC 5: Karl Bly, ChairJohn O. Gehret, Vice Chair |
| ASME B1.7-2006 (R2016) Screw Threads: Nomenclature, Definitions, and Letter Symbols  | 09/11/2006 – ANSI Approved New Edition05/19/2011 – ANSI Approved Reaffirmation06/09/2016 – ANSI Approved Reaffirmation | SC 7: Philip Larouche |
| ASME B1.8-1988 (R2016)Stub ACME Screw Threads | 05/22/2001 – ANSI Approved Reaffirmation04/14/2006 – ANSI Approved Reaffirmation05/19/2011 – ANSI Approved Reaffirmation06/09/2016 – ANSI Approved ReaffirmationCommittee should consider whether this could this go on Stabilized Maintenance. | SC 8: Karl Bly, ChairJohn O. Gehret, Vice Chair |
| ASME B1.9-1973 (R2017)Buttress Inch Screw Threads (7 deg./45 deg. Form with 0.6 Pitch Basic Height of Thread Engagement) | 3/22/2007 – ANSI Approved Reaffirmation4/18/2017 – ANSI Approved ReaffirmationPINS # 642 issued 07/25/2017 | SC 9: Lowell C. Johnson |
| ASME B1.10M-2004 (R2019)Unified Miniature Screw Threads | 05/29/2014 – ANSI Approved Reaffirmation05/23/2019 - ANSI Approved Reaffirmation | SC 10: Patrick Holahan, Chair |
| ASME B1.11-1958 (R2016)Microscopic Objective Thread | 04/17/2006 – ANSI Approved Reaffirmation05/19/2011 – ANSI Approved Reaffirmation06/09/2016 – ANSI Approved Reaffirmation06/18/2021 – ANSI Approved Stabilized Maintenance  | SC 11: Larry Borowski |
| ASME B1.12-1987 (R2018)Class 5 Interference - Fit Thread | 06/14/2013 – ANSI Approved Reaffirmation06/15/2018 – ANSI Approved ReaffirmationCommittee should consider whether this could this go on Stabilized Maintenance. | SC 12: John O. Gehret |
| ASME B1.13M-2005 (R2015) Metric Screw Threads: M Profile | Previous Edition – 200109/29/2005 – ANSI Approved New Edition07/07/2010 – ANSI Approved Reaffirmation05/21/2015 – ANSI Approved Reaffirmation03/26/2020 – ANSI Approved Reaffirmation | SC 13: Larry Borowski, ChairPatrick Holahan, Vice Chair |
| ASME B1.15-1995 (R2003)Unified Inch Screw Threads (UNJ Thread Form)\*\*\*AN ASME Standard (Not ANSI Approved)\*\*\* | 10/2006 – Committee finished reviewing information that should be covered by the B1.1. Information will be forwarded to B1 SC 1PINS # 671 8/x/18To Consolidate B1.15 into B1.1CONSOLIDATED INTO B1.1-2019, OLD EDITIONS STILL AVAILABLE | SC: N/A |
| ASME B1.16M-1984 (R2016)Gages and Gaging for Metric M Screw Threads | 05/19/2011 – ANSI Approved Reaffirmation06/17/2016 – ANSI Approved Reaffirmation06/18/2021 – ANSI Approved Stabilized Maintenance  | SC 2: Michael Rose |
| ASME B1.18M-1982Metric Screw Threads for Commercial Mechanical Fasteners - Boundary Profile Defined | WITHDRAWN BY ANSI IN 1994 |  |
| ASME B1.19M-1984Gages for Metric Screw Threads for Commercial Mechanical Fasteners - Boundary Profile Defined | WITHDRAWN BY ANSI IN 1994 |  |
| ASME B1.20.1-2013 (R2018)Pipe Threads, General Purpose (Inch) | 10/15/2013 – ANSI Approved RevisionANSI Approved Reaffirmation 12/07/2018PINS # 715 issued 11/26/2019 | SC 20: Phil Larouche |
| ASME B1.20.2M – 2006 (R2011)Pipe Threads, General Purpose (Metric) | WITHDRAWN BY ANSI 10/21/2016 |  |
| ASME B1.20.3-1976 (R2018)Dryseal Pipe Threads (Inch) | 06/04/2013 – ANSI Approved Reaffirmation09/06/2018 ANSI Approved Reaffirmation | SC 20: Phil Larouche |
| ASME B1.20.4M-1976Dryseal Pipe Threads (Metric Translation of B1.20.3-1976) | WITHDRAWN BY ANSI IN 1999 |  |
| ASME B1.20.5-1991 (R2019)Gaging for Dryseal Pipe Threads (Inch) | 07/10/2014 – ANSI Approved Reaffirmation06/18/2019 ANSI Approved Reaffirmation | SC 20: Phil Larouche |
| ASME B1.20.6M – 1984Gaging for Dryseal Pipe Threads(Metric Translation of B1.20.5-1978) | WITHDRAWN BY ANSI IN 1999 |  |
| ASME B1.20.7-1991 (R2018)Hose Coupling Screw Threads (Inch) | 06/04/2013 – ANSI Approved Reaffirmation06/15/2018 – ANSI Approved Reaffirmation | SC 20: Phil Larouche |
| ASME B1.21M-1997 (R2018)Metric Screw Threads: MJ Profile | 06/04/2013 – ANSI Approved Reaffirmation06/15/2018 – ANSI Approved Reaffirmation | SC 15: Don S. George |
| ASME B1.22M-1985 (R2016)Gages and Gaging for MJ Series Metric Screw Threads | 05/19/2011 – ANSI Approved Reaffirmation06/17/2016 – ANSI Approved Reaffirmation06/18/2021 – ANSI Approved Stabilized Maintenance  | SC 2: Michael Rose |
| ASME B1.25 - 2019Measurement Uncertainty for Screw Thread Gage Measurements (Inch and Metric) | 09/26/2003 – PINS Sent 03/15/2019 – ANSI Approved, 1st edition | SC 25: Hilliard Cox, ChairLarry Borowski, Vice Chair |
| ASME B1.30-2002(R2017)Screw Threads: Standard Practice for Calculating and Rounding Dimensions | 07/12/2002 – ANSI Approved New Edition09/17/2012 – ANSI Approved Reaffirmation03/38/2017 – ANSI Approved Reaffirmation | SC 30: Alan L. Barrows |
| ASME B47.1-2007 (R2012) | 2/23/2012 ANSI Approved ReaffirmationPINS # 614 sent 12/09/2016 | SC 47:David R. Maisch |
| ASME B94.9–2008 (R2018)Taps: Ground Thread with Cut Thread Appendix (Inch and Metric Sizes) | 04/22/2004 – BoS Moved B94.9 under B106/18/2008 – ANSI Approved Revision06/04/2013 – ANSI Approved Reaffirmation07/13/2018 – ANSI Approved Reaffirmation | SC B94.9: Al Barrows |
| B1 - 1993Measurement Uncertainty for 60 deg. Screw Thread Gage Element Measurement (Inch and Metric)(Technical Report) | WITHDRAWN BY ASME IN 2019 with Publication of B1.25-2019 |  |

KEY:

•a standard listed with a date indicates the year it was last published

•a standard listed with a date followed by (R20xx) indicates the year it was reaffirmed.  Means the Committee reaffirms the content of the standard

•a standard listed with no date indicated its a draft and still under development

•PINS is a form “Project Initiation Notification System” which is sent into ANSI at the initiation of a new standard or revision of a standards that is on Periodic Maintenance

•BSR-8 is a form which is sent into ANSI to place a standard out for ANSI Public Review

•BSR-9 is a form which is sent into ANSI for review and their final approval as an American National Standard

•A ballot number like 20-xxx means the ballot was issued in 2020 and is a first consideration ballot

•RC1 after a ballot number (e.g., 20-xxxRC1) means a recirculation ballot

•RC100 after a ballot number means a second recirculation ballot

•RC101 after a ballot number means a third recirculation ballot