

$$G_2 = \frac{2}{35} \frac{\sqrt{2\Phi}}{\pi} - \frac{1}{6} Y_0 + Y_1$$

$$G_3 = \frac{52}{525} \frac{\sqrt{2\Phi}}{\pi} - \frac{1}{5} Y_0 + \frac{9}{10} Y_1$$

$$G_4 = \frac{316}{2,475} \frac{\sqrt{2\Phi}}{\pi} - \frac{1}{5} Y_0 + \frac{4}{5} Y_1$$

where  $Y_0$  and  $Y_1$  are the solution functions given in A-3500 for the appropriate flaw model and geometry for the component, and  $\Phi$  is defined in A-3311. When the calculated value for a  $G_i$  coefficient is less than 0, the  $G_i$  coefficient shall be set to zero for calculating  $K_I$ .

(b) For the surface point (Point 2),  $G_i$  shall be determined from the following equations:

$$G_0 = F_0$$

$$G_1 = F_1$$

$$G_2 = \frac{4}{105} \frac{\sqrt{\Phi}}{\pi} - \frac{1}{14} F_0 + \frac{5}{7} F_1$$

$$G_3 = \frac{4}{105} \frac{\sqrt{\Phi}}{\pi} - \frac{1}{15} F_0 + \frac{1}{2} F_1$$

$$G_4 = \frac{16}{495} \frac{\sqrt{\Phi}}{\pi} - \frac{3}{55} F_0 + \frac{4}{11} F_1$$

where  $F_0$  and  $F_1$  are the solution functions given in A-3500 for the appropriate flaw model and geometry for the component, and  $\Phi$  is defined in A-3311. When the calculated value for a  $G_i$  coefficient is less than 0, the  $G_i$  coefficient shall be set to zero for calculating  $K_I$ .

### MANDATORY APPENDIX A-3420 $K_I$ BASED ON WEIGHT FUNCTION METHOD

For an arbitrary stress distribution  $\sigma(x)$  on crack face, the stress intensity factor is given by the following equation using the weight function method:

$$K_I = \int_0^a m(x, a) \sigma(x) dx \quad (9)$$

where

- $a$  = crack depth
- $K_I$  = stress intensity factor
- $m(x, a)$  = Mode I weight function
- $x$  = distance from the surface and moving positive toward the tip of the surface crack, defined in Figure A-3210-1
- $\sigma(x)$  = stress distribution normal to the plane of the flaw

#### A-3421 $K_I$ Equations Based on Weight Functions

(a) For the deepest point (Point 1) of a semielliptical surface crack as shown in Figure A-3100-1, illustration (b), the weight function is given by

$$m(x, a) = \frac{2}{[2\pi(a-x)]^{1/2}} \left[ 1 + M_1 \left(1 - \frac{x}{a}\right)^{1/2} + M_2 \left(1 - \frac{x}{a}\right) + M_3 \left(1 - \frac{x}{a}\right)^{3/2} \right]$$

where the weight function coefficients  $M_i$  are dependent on geometry of the structure and crack dimensions. The stress intensity factor calculated using A-3420 eq. (9) and the piecewise linear stress distribution of A-3221 eq. (3) is given by