

Current:	Change to:
<p>IX-492 DEMONSTRATION BLOCK RECORD →</p> <p>The following information shall be recorded:</p> <ul style="list-style-type: none">(a) the information specified by the procedure being qualified(b) demonstration block thickness, joint geometry including any cladding or weld overlays, and flaw data [i.e., position in block, size (length and height)], separation distance to nearest surface, category (surface or subsurface)(c) scanning sensitivity and search unit travel speed(d) qualification scan data(e) flaw sizing data [same information as flaw data in (b)](f) supplemental manual technique(s) sizing data, if applicable [same information as flaw data in (b)]	<p>IX-495 PROCEDURE QUALIFICATION RECORD</p> <p>The required information of T-492, and the following information shall be recorded:</p> <ul style="list-style-type: none">(a) demonstration block thickness, joint geometry including any cladding or weld overlays and flaw data [i.e., position in block, size (length and height), separation distance to nearest surface, and category (surface or subsurface)](b) demonstration block specification and grade, P-number, and heat treat(c) scanning sensitivity and search unit travel speed(d) scan plan(e) scanner and adhering and guiding mechanism(f) qualification scan data(g) flaw sizing data [same information as flaw data in (a)](h) supplemental manual technique(s) sizing data, if applicable [same information as flaw data in (a)](i) the final display processing levels <p>When TOFD is to be used for qualification, the following shall also be recorded:</p> <ul style="list-style-type: none">(j) probe center spacing (PCS)(k) data sampling spacing