A Standard for Engineers Worldwide

ASME B36.10M – 2018

This standard covers the standardization of dimensions of welded and seamless wrought steel pipe for high or low temperatures and pressures. The word pipe is used as distinguished from tube to apply to tubular products of dimensions commonly used for pipeline and piping systems. Pipe NPS 12 (DN 300) and smaller have outside diameters numerically larger than corresponding sizes. In contrast, the outside diameters of tubes are numerically identical to the size number for all sizes NPS 14 (DN 350) and above. This new edition expands Table 2-1 (formerly Table 1) to include new data for small nominal pipe sizes.