Revisions on the right show changes from the previous Section IX ballot. A clean copy is shown below that for your convenience.

**Present words:**

QW-322 EXPIRATION, REVOCATION, AND RENEWAL OF QUALIFICATION

QW-322.1 Continuity and Revocation of Qualification.

(a) Continuity. The performance qualification of a welder or welding operator shall remain valid, provided no greater than 6 months have passed since the qualified welding process was last used under the supervision and control of the qualifying or participating organization(s) as identified in QG-106.2 and QG-106.3, respectively, by the

(1) welder using manual or semiautomatic welding, or

(2) welding operator using machine or automatic welding

(b) Revocation. When there is a specific reason to question the welder's or the welding operator's ability to make welds that meet the specification, the qualifications that support the welding he is doing shall be revoked. All other qualifications not questioned remain in effect.

QW-322.2 Renewal of Qualification.

**For information only**

Confirm: To establish the truth, accuracy, validity, or genuineness of a matter. Corroborate. Verify. To acknowledge with definite assurance.

Continuity: the unbroken and consistent existence or operation of something over a period of time. A state of stability and the absence of disruption

Prolong: extend the duration of

**New and improved words**

QW-322 EXPIRATION, REVOCATION, AND RENEWAL OF QUALIFICATION

QW-322.1 Expiration. The qualification of a welder or welding operator for a process remains valid provided no greater than 6 months have passed since the welder or welding operator last used that process. This Continuity of qualification shall be confirmed by the qualifying or participating organization(s) as identified in QG-106.2 and QG-106.3, respectively, on any application acceptable to the organization.

A welder using manual or semi-automatic welding prolongs qualification for both manual and semi-automatic welding for that process. A welding operator using machine or automatic welding prolongs qualification for machine or automatic welding for that process.

QW-322.2 Revocation. When there is a specific reason to question the welder's or the welding operator's ability to make welds that meet the specification, the qualifications that support the welding he is doing shall be revoked. All other qualifications not questioned remain in effect.

QW-322.3 Renewal of Qualification.

(no changes in the rest of the paragraph)

**CLEAN COPY**

QW-322.1 Expiration. The qualification of a welder or welding operator for a process remains valid provided no greater than 6 months have passed since the welder or welding operator last used that process. Continuity of qualification shall be confirmed by the qualifying or participating organization(s) as identified in QG-106.2 and QG-106.3, respectively.

A welder using manual or semi-automatic welding prolongs qualification for both manual and semi-automatic welding for that process. A welding operator using machine or automatic welding prolongs qualification for machine or automatic welding for that process.

QW-322.2 Revocation. When there is a specific reason to question the welder's or the welding operator's ability to make welds that meet the specification, the qualifications that support the welding being performed shall be revoked. All other qualifications not questioned remain in effect.

QW-322.3 Renewal of Qualification.

(no changes in the rest of the paragraph)