Item 18-1268

Proposal (Based on 2019 Proof Copy)

PG-11.4 Cast, Forged, Rolled, or Die-Formed Standard Pressure Parts, Either Welded or Nonwelded, That Comply With a Standard Other Than an ASME Product Standard.

PG-11.4.1 Standard pressure parts, such as pipe fittings, valves, flanges, nozzles, welding caps, manhole frames and covers, and pump casings, that are a part of the boiler circulating system, that are either welded or nonwelded and comply with a manufacturer’s proprietary standard, a standard other than an ASME product standard, or an ASME product standard not adopted by this Section may be supplied by a Certificate Holder or a pressure parts manufacturer.

PG-11.4.2 Parts of small size falling within this category for which it is impossible to obtain identified material or which may be stocked and for which identification cannot be obtained and is not customarily furnished may be used as non-pressure-bearing attachments and need not conform to the specifications for the material to which they are attached or to a material specification permitted in this Section. If attached to the boiler by welding, such parts shall be of weldable quality.

PG-11.4.3 Materials for these parts shall be as permitted by this Section only.

PG-11.4.4 When welding is performed, it shall meet the requirements of Part PW of this Section.

PG-11.4.5 Pressure parts such as welded standard pipe fittings, welding caps, and flanges that are fabricated by one of the welding processes recognized by this Section do not require Authorized Inspection or Partial Data Reports, provided the requirements of PG-11.4 are met.

PG-11.4.6 If postweld heat treatment is required by the rules of this Section, it may be performed either in the location of the parts manufacturer or in the location of the Manufacturer of the completed boiler. If postweld heat treatment is performed by other than the