### PROPOSED CHANGES

**ARTICLE 6**

Liquid Penetrant Examination

Paragraph T-651

<table>
<thead>
<tr>
<th>CURRENT</th>
<th>PROPOSED</th>
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</table>
| **T-651 TECHNIQUES**  
Either a color contrast (visible) penetrant or a fluorescent penetrant shall be used with one of the following three penetrant processes:  
(a) water washable  
(b) post-emulsifying  
(c) solvent removable  
The visible and fluorescent penetrants used in combination with these three penetrant processes result in six liquid penetrant techniques. | **T-651 TECHNIQUES**  
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**NOTE:**  
Additions are in blue; deletions are in red strikethrough.