1) Insert below sentence at the end of the paragraph:

For wire-type IQIs, a smaller diameter wire may be substituted for the essential wire required for any section thickness listed in Table T-276.

The wording highlighted in green above incorporates Frank Sattler’s comments from Ballot 20-580RC2.

2) Insert below wording in 2 places following “IQI image”:

(including applicable material group identification notches)