CURRENT WORDING (2019 Edition)
From Article 2
T-224 (page 39)

T-224 SYSTEM OF IDENTIFICATION

A system shall be used to produce permanent identification on each radiograph traceable to the contract, component, weld or weld seam, or part numbers, as appropriate. In addition, the Manufacturer’s symbol or name and the date of the radiograph shall be plainly and permanently included on the radiograph. An NDE subcontractor’s name or symbol may also be used together with that of the Manufacturer. This identification system does not necessarily require that the information appear as radiographic images. In any case, this information shall not obscure the area of interest.

PROPOSED WORDING

In T-224, insert the wording in **red**, delete the wording in **blue**.

A system shall be used to produce permanent identification on each radiograph traceable to the item being radiographed and that is permanent for the required retention period of the radiograph. This information shall include the contract, component, weld **number** or weld **seam**, or part numbers, as appropriate. In addition, the Manufacturer’s symbol or name and the date of the radiograph shall be **plainly and permanently** included **with the identification information on the each radiograph**. An NDE subcontractor’s name or symbol may also be used together with that of the Manufacturer.

This identification system does not necessarily require that the information appear as radiographic images. In any case, this information shall not obscure the area of interest.

(UNMARKED VERSION)

A system shall be used to produce on each radiograph an identification that is traceable to the item being radiographed and that is permanent for the required retention period of the radiograph. This information shall include the contract, component, weld number, or part number, as appropriate. In addition, the Manufacturer’s symbol or name and the date of the radiograph shall be included with the identification information on each radiograph. An NDE subcontractor’s name or symbol may also be used together with that of the Manufacturer.

This identification system does not necessarily require that the information appear as radiographic images. In any case, this information shall not obscure the area of interest.