EXISTING:

QG-109.2 DEFINITIONS

interpass temperature: the highest temperature in the weld joint immediately prior to welding, or in the case of multiple pass welds, the highest temperature in the section of the previously deposited weld metal, immediately before the next pass is started.

PROPOSED CHANGE:

interpass temperature: the highest temperature in the weld joint immediately prior to welding, or in the case of multiple pass welds, the highest temperature in the section of the previously deposited weld metal or adjacent base metal (typically within 1 in. (25 mm) of the weld deposit), immediately before the next pass is started.

Clean copy:

interpass temperature: for multiple pass welds, the temperature in the previously deposited weld metal or adjacent base metal (typically within 1 in. (25 mm) of the weld deposit), immediately before the next pass is started.