In order to pass the test
(a) Visual examination of the cross-section of the weld metal and heat-affected zone shall have complete fusion and freedom from cracks, except that linear indications at the root not exceeding 1/32 inch (0.8 mm) shall be acceptable.
(b) The weld shall not have a concavity or convexity greater than 1/16 in. (1.5 mm).
(c) There shall be not more than 1/8 in. (3 mm) difference in the lengths of the legs of the fillet.

Clean copy of above changes:
Visual examination of the cross-section of the weld metal and heat-affected zone shall have:
(a) No incomplete fusion
(b) No cracks
(c) No other linear indications with a length greater than 1/32 in. (0.8 mm)
(d) No concavity or convexity greater than 1/16 in. (1.5 mm)
(e) No more than 1/8 in. (3 mm) difference between the fillet weld leg lengths.