ARTICLE NE-4000

FABRICATION AND INSTALLATION

the component is assembled or installed. If the original identification markings are cut off or the material is divided, the marks shall be either transferred to the parts cut or a coded marking shall be used to assure identification of each piece of material during subsequent fabrication or installation. In either case, an as-built sketch or a tabulation of materials shall be made identifying each piece of material with the Certified Material Test Report, where applicable, and the coded marking. For studs, bolts, and nuts, it is permissible to identify the Certified Material Test Reports for material in each component in lieu of identifying each piece of material with the Certified Material Test Report and the coded marking. Material supplied with a Certificate of Compliance and welding materials shall be identified and controlled so that they can be traced to the vessel, or else a control procedure shall be employed which ensures that the specified material is used.

(b) Material from which the identification marking is lost shall be treated as nonconforming material until appropriate tests or other verifications are made and documented to assure material identification. Testing is required unless positive identification can be made by other documented evidence. The material may then be remarked, upon establishing positive identification.

NE-4122.1 Marking Material. Material shall be marked in accordance with NCA-38666.

NE-4123 Examinations

Visual examination activities that are not referenced for examination by other specific Code paragraphs, and are performed solely to verify compliance with requirements of NE-4000, may be performed by the persons who perform or supervise the work. These visual examinations are not required to be performed by personnel and procedures qualified to NE-5500 and NE-5100, respectively, unless so specified.

NE-4125 Testing of Welding Material

All welding material shall meet the requirements of NE-2400.