

SECTION XI

<u>Subject</u>	<u>Interpretation</u>	<u>File No.</u>
Code Cases N-770, N-770-1, N-770-2, and N-770-3.....	XI-1-13-21	13-1912
IWA-4530(a) (1998 Edition With the 2000 Addenda Through the 2004 Edition With the 2005 Addenda).....	XI-1-13-23	13-1537
IWA-4530(a) and IWF-2220 (1998 Edition With the 2000 Addenda)	XI-1-13-22	13-1916
Table IWB-2500-1, Examination Category B-A, Item Numbers B1.30 and B1.40, Notes (4) and (5) (1992 Edition With the 1994 Addenda Through the 2013 Edition)	XI-1-13-08R	12-1353*
Table IWE-2500-1, Examination Category E-D, Item E5.30 (1992 Edition With the 1992 Addenda Through the 1995 Edition With the 1997 Addenda) and Examination Category E-A, Item E1.30 (1998 Edition Through the 2013 Edition)	XI-1-13-10R	12-1950*

Interpretation: XI-1-13-08R

Subject: Table IWB-2500-1, Examination Category B-A, Item Numbers B1.30 and B1.40, Notes (4) and (5) (1992 Edition With the 1994 Addenda Through the 2013 Edition)

Date Issued: October 2, 2013

File: 12-1353*

Question (1): Is it a requirement of Table IWB-2500-1, Examination Category B-A, Note (4) that a minimum of 50% of the examination volume is to be examined from the flange face?

Reply (1): No.

Question (2): Is it the intent of Table IWB-2500-1, Examination Category B-A, Item Numbers B1.30 and B1.40 that Note (5) requirements must be met prior to using Note (3) or Note (4), as applicable?

Reply (2): No.

Interpretation: XI-1-13-10R

Subject: Table IWE-2500-1, Examination Category E-D, Item E5.30 (1992 Edition With the 1992 Addenda Through the 1995 Edition With the 1997 Addenda) and Examination Category E-A, Item E1.30 (1998 Edition Through the 2013 Edition)

Date Issued: October 31, 2013

File: 12-1950*

Question: Do Table IWE-2500-1, Examination Category E-D, Item E5.30 (1992 Edition with the 1992 Addenda through the 1995 Edition with the 1997 Addenda) and Examination Category E-A, Item E1.30 (1998 Edition through the 2013 Edition) require examination of leak chase channel threaded plugs, caps, seals, or covers?

Reply: No.

Interpretation: XI-1-13-21

Subject: Code Cases N-770, N-770-1, N-770-2, and N-770-3

Date Issued: October 31, 2013

File: 13-1912

Question: Do Cases N-770, N-770-1, N-770-2, and N-770-3 require a visual examination be performed on unmitigated butt welds at cold leg operating temperature $\geq 525^{\circ}\text{F}$ (274°C) and $< 580^{\circ}\text{F}$ (304°C) if an ultrasonic examination described in Table 1, Notes (3) and (4), is performed within the same interval the visual examination is scheduled to be performed?

Reply: No.

Interpretation: XI-1-13-22

Subject: IWA-4530(a) and IWF-2220 (1998 Edition With the 2000 Addenda)

Date Issued: October 31, 2013

File: 13-1916

Question: In accordance with IWA-4530(a) and IWF-2220, is it a requirement to perform a preservice inspection on a component support subjected to a Repair/Replacement Activity if the support is exempted from examination by IWF-1230?

Reply: No.

Interpretation: XI-1-13-23

Subject: IWA-4530(a) (1998 Edition With the 2000 Addenda Through the 2004 Edition With the 2005 Addenda)

Date Issued: November 5, 2013

File: 13-1537

Question: Does IWA-4530(a) apply to a Repair/Replacement Activity to install a new replacement snubber assembly (pin-to-pin) in an existing support?

Reply: No. IWA-4530(b) shall be used.